

ENVIRONMENTAL STRATEGY



PACKAGING & ENVIRONMENT

PRODUCTION PROCESSES

- 1998: Biofilter
- 2006: Solvent incineration with heat recovery
- Voluntary CO₂ Climate protection agreement
- 2011: Photovoltaic
- 2016: completely carbon neutral production
- 2021: EMS system
- **2023:** 100% green electricity und 100% biogas

PRODUCT DEVELOPMENT

- Development of aluminium-free packaging
- Downgauging of raw materials in order to reduce packaging weight
- 2020: Launch of GENPROTECT®-Family
- 2020: ISCC+ Certification
- 2022: recyclable 95% Monomaterial
- **2023:** Packaging made with 100% renewable resources